

Date: Monday, 3/13/2006 7:30:26 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CAM LOCK
Job Number	: 26212		
Estimate Number	: 11364		
P.O. Number	: N/A	Part Number	: D33731
This Issue	: 3/13/2006 S.O. No. : N/A	Drawing Number	: D3373 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: A
Previous Run	: N/A	Material	: N/A
Written By	: <u>See Comment Below</u>	Due Date	: 3/17/2006 Qty: 20 Um: Each
Checked & Approved By	: <u>06.03.03</u>		
Comment	: Est. A05.01.05 New issue KJ/JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 785

For D3373-1 Keyed Unalike P/N:1770A51 or Alike P/N: 1770A525

Possible Supplier: McMaster

Conformation of Parts Specification sheet is required

2.0	D33731P	Cam Lock
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)  
 Cam Lock

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive and Inspect for transit damage

Ensure Conformation of Parts Specification sheet is attached

06/03/15 20  
06/03/18 20

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Identify Keyed Unalike as: D3373-1D

Identify Keyed Alike as: D3373-1KA

1.00 428 06/03/20 20

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: DP Date: 14/03/21  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Monday, 3/13/2006 7:30:26 AM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CAM LOCK

Job Number: 26212

Part Number: D33731

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

*(Handwritten: 20)*  
*(Handwritten: 06/03/21)*

Job Completion



*(Handwritten: U 06.03.21)*

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

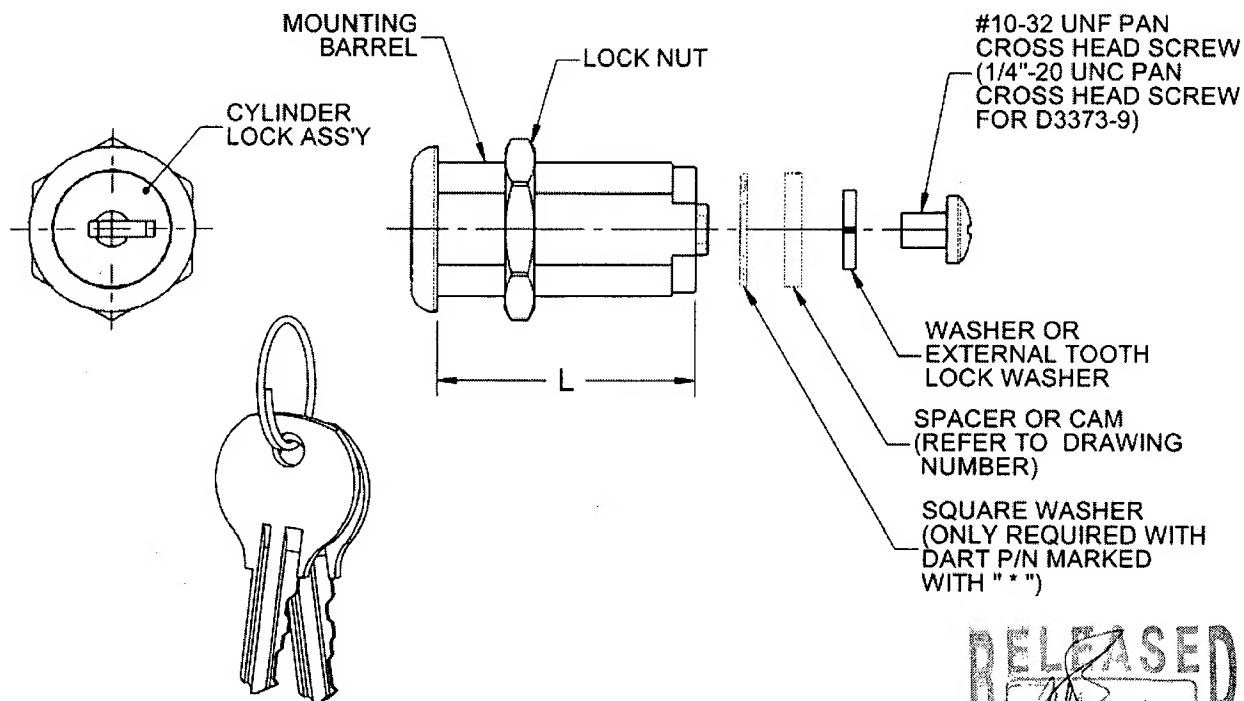
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



DESIGN 43	DRAWN BY 43	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED 43	APPROVED 43	DRAWING NO. <b>D3373</b>	REV. A SHEET 1 OF 1
DATE <b>04.12.10</b>		TITLE <b>CAM LOCKS</b>	SCALE 1:1
A	04.12.10	NEW ISSUE	

## SPECIFICATION CONTROL DRAWING



DART P/N	SUPPLIERS McMASTER OR IDN CANADA P/N	L (in)	REPLACEMENT KEY DART P/N	SPACER/CAM DRAWING NUMBER
D3373-1	1770A51	0.425	D3373-1K-XXXXX	D3369-5
D3373-3	1770A54	0.935	D3373-3K-XXXXX	D3369-5
D3373-5	1770A41	1.435	D3373-5K-XXXXX	D3370-5
D3373-7*	1770A71	1.715	D3373-7K-XXXXX	D3371-5
D3373-9*	35803 ILCO	0.595	D3373-9K-1866-13	D3372-11

To order replacement keys from McMaster, order 1770A2 and specify key number where "XXXXX" represents key number for 3/4" diameter lock.  
Eg: D3373-1K-C377A, oder P/N 1770A2-C377A.

### NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 26212

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10

DART AEROSPACE LTD  
1270 ABERDEEN ST  
HAWKESBURY ON  
MAIN FINISHED GOODS LOCATION

K6A 1

# YOUR PURCHASE ORDER NUMBER

P0000000785

Today's Date: 3/14/06

MCMASTER-CARR  
200 AURORA INDUSTRIAL PKWY  
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS  
SHIPMENT CONTACT OUR SALES DEPARTMENT  
(330)995-5500

PAGE

1 OF 1

MCM NUMBER

5469140-01

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
1-130-07 32-54	1770 A725	20 EA	STANDARD CAM LOCK W/POLISHED NICKEL FINISH KEYED TO C420A, 3/4" DIA HOLE, 1-7/16" MATERIAL THK 5	1	20 EA	20
1-132-07 24-65	1770 A525	20 EA	STANDARD CAM LOCK W/POLISHED NICKEL FINISH KEYED TO C420A, 3/4" DIA HOLE, 7/64" MATERIAL THK 4	2	20 EA	20
<p><i>CLC 103/15</i></p> <p><i>2-8-19</i></p>						
						627